## INTERNATIONAL SEARCH REPORT

International application No.

	·	PCT/JP	2004/000835
A. CLASSIFICATION OF SUBJECT MATTER Int.Cl <sup>7</sup> B23H1/02			
According to International Patent Classification (IPC) or to both national classification and IPC			
B. FIELDS SEARCHED			
Minimum documentation searched (classification system followed by classification symbols)  Int.Cl <sup>7</sup> B23H1/02			
Int.CI	B23H1/UZ	·	
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched			
_		tsuyo Shinan Toroku Koho oroku Jitsuyo Shinan Koho	1996-2004 1994-2004
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)			
C DOCUMEN	TO CONCIDENCE TO DE DEL EVANT		<u> </u>
C. DOCUMEN	ITS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where ap		Relevant to claim No.  1-4, 10-12
X	X JP 2000-15524 A (Makino Milling Machine Co., A Ltd.),		
A	Ltd.), 18 January, 2000 (18.01.00),		
	Page 3, right column, lines 36 to 49; page 4,		
	right column, lines 5 to 27 (Family: none)		
			1 10
A	A JP 9-11043 A (NEC Corp.), 14 January, 1997 (14.01.97),		
Page 1, left column, lines 2 to 16			
	(Family: none)		
	·		
Further documents are listed in the continuation of Box C.  See patent family annex.			
		"T" later document published after the in	
"A" document defining the general state of the art which is not considered to be of particular relevance		date and not in conflict with the appli- the principle or theory underlying the	
"E" earlier application or patent but published on or after the international filing date		"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive	
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other		"Y" document of particular relevance; the claimed invention cannot be	
special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means		considered to involve an inventive step when the document is combined with one or more other such documents, such combination	
"P" document published prior to the international filing date but later than the		being obvious to a person skilled in the art  "&" document member of the same patent family	
priority date claimed "&" document member of the same patent family			
Date of the actual completion of the international search		Date of mailing of the international search report	
25 Augu	st, 2004 (25.08.04)	07 September, 2004	(07.09.04)
Name and mail:-	og address of the ISA/	Authorized officer	
Name and mailing address of the ISA/ Japanese Patent Office		Authorized Officer	
Faccimile No		Telephone No.	